



BUFF PADS & ACCESSORIES

COMPLETE SOLUTION FOR DETAILERS AND REFINISHING

The Phoenix Buff Pads & Accessories range has been developed to deliver professional results for both the DIY user and the automotive refinish industry. Featuring a four-stage colour pad system available in both velcro and threaded options, the range provides solutions for cutting, polishing and finishing across a variety of applications. Complementing these are specialty options including wool pads in tie-on and double-sided formats, 125mm microfibre pads for advanced polishing performance, and the popular caramel wheel for safe removal of decals and adhesives without damaging paint. With a selection of adaptors and backing accessories to suit different machines, Phoenix offers a complete and reliable system designed for durability, ease of use and consistent finishing results.



RANGE OF PRODUCTS

- | | | | |
|--|---|---|--|
| <ul style="list-style-type: none">• PWCH14
Phoenix White Compounding Head 150MM X 50MM
Barcode : 9340885012516• FYCH14
Phoenix Yellow Compounding Head 150MM X 50MM
Barcode : 9340885013186• POMCP14
Phoenix Orange Compounding Head 150MM X 50MM
Barcode : 9340885013209• PBPH14
Phoenix Black Compounding Head 150MM X 50MM
Barcode : 9340885013216 | <ul style="list-style-type: none">• PBPK75
Phoenix Buff Pad Kit 75MM - 6 Pieces
Barcode : 9340885013254• PWBP180
Phoenix Wool Buff Pad 180MM
Barcode : 9340885013247• SRW90
Phoenix Stripe Removal Wheel 90MM
Barcode : 9340885013230• BUPV
Phoenix Velcro Back Up Pad - 125MM
Barcode : 9340885013476 | <ul style="list-style-type: none">• DSLWP
Phoenix Wool Buff Pad - Double Sided 240MM
Barcode : 9340885013544• M14A
Phoenix M14 Buff Pad Adaptor
Barcode : 9340885013551• MF125C
Phoenix Microfibre Buff Pad 125MM - Compound
Barcode : 9340885013483• MF125P
Phoenix Microfibre Buff Pad 125MM - Polishing
Barcode : 9340885013490 | <ul style="list-style-type: none">• SP1506H
Phoenix Sanding Back Up Pad - Velcro 6 Hole
Barcode : 9340885013575• VBPB
Phoenix Velcro Black Polishing Head 150MM X 30MM
Barcode : 9340885013452• VBPO
Phoenix Velcro Orange Compounding Head 150MM X 30MM
Barcode : 9340885013445• VBPW
Phoenix Velcro White Compounding Head 150MM X 30MM
Barcode : 9340885013469 |
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CW BRANDS

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FULL COMPOUNDING & POLISHING WORKFLOW (WITH WOOL PADS)

STEP 0. EXTRA-HEAVY CUTTING (ONLY IF NEEDED)

Pad: Wool pad (twisted or foamed wool)

Compound: Heavy-cut compound

Purpose: Maximum defect removal (deep scratches, severe oxidation, heavy sanding marks down to P1200–P1500). Cuts faster and cooler than foam, especially on large panels.

Notes: Leaves noticeable haze and buffer trails (holograms).

Always follow with foam pads to refine the finish.

Rotary machines often used here, but dual-action (DA) can also work.

STEP 1. CUTTING / HEAVY DEFECT REMOVAL

Pad: Yellow foam pad (firm, high-cut)

Compound: Heavy-cut compound (if wool wasn't used, this becomes your main cut)

Purpose: Removes remaining deep defects, sanding marks, oxidation.

Notes: Expect some haze -> plan to refine in the next stage.

STEP 2. POLISHING / REFINEMENT

Pad: Orange foam pad (medium, versatile)

Compound: Medium-cut polish

Purpose: Refines haze, removes moderate swirls, enhances gloss.

Notes: This is the "workhorse" step for most jobs.

Can serve as a one-step solution for customers not chasing perfection.

STEP 3. FINISHING POLISH

Pad: White foam pad (soft finishing)

Compound: Ultra-fine finishing polish

Purpose: Removes micro-marring, leaves a high-gloss, mirror-like finish.

Notes: Critical for darker colours where holograms show easily.

Very light pressure, slow passes.

STEP 4. PROTECTION LAYER

Pad: Black foam pad (super soft, no cut)

Product: Wax, sealant, or ceramic prep product

Purpose: Applies protection evenly without adding cut.

Notes: Let the pad glide — no pressure needed.

Ensures long-lasting gloss and surface protection.

DEFECT REMOVAL TO PROTECTION

Wool (optional, max cut) → Yellow (cut) → Orange (polish) → White (finish) → Black (protection)



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